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D206-797-021
Job Sheet 183235



Part No: D206-797-021

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 10/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 16 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/11/18	10/11/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 19 2018
110	Packaging	1 pcs	10/11/18	10/11/18	0.00	0.00	Packaging1-2		OCT 19 2018
115	QC	1 pcs	10/11/18	10/11/18	0.00	0.00	QC5		OCT 19 2018
120	QC	1 pcs	10/11/18	10/11/18	0.00	0.00	QC4		OCT 19 2018
125	DC	1 pcs	10/11/18	10/11/18	0.00	0.00	DC		OCT 19 2018
130	Packaging	1 pcs	10/11/18	10/11/18	0.00	0.00	Packaging3-1		OCT 19 2018
140	QC21-FG	1 Ea	10/11/18	10/11/18	0.00	0.00	QC21		OCT 19 2018

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label
Descriptions: 115 - ***Inspect label on lid***
125 - Photocopy bluefile & type labels per PPPD206-797-021 CHG005
130 - Identify and pack for shipping as per PPP D206-797-021 Location: _____ PPP rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-797-211	206L / L1 / L3 / L4 Quick Release Mounting Provisions - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5111909
D4272-011	Basket Assembly, Heavy Duty Lid, LH	1 Ea (1 ea)	90-Start up Operation	5119863

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-797-211	1	0	0
	D4272-011	1	0	0

Part Specifications

Specifications could not be found.

Plex 9/14/18 6:58 AM Dart.lajeunesse.marie

x2 04292-1 5119846
x2 04293-1 5119873

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Instructions: TC STC SH11 - 1 Issue 2-FAA/STC SRD296NY 11/12/21, EASA ST DART I AEROSPACE Container No: S119923 Part: D206 - 797 - 021 Job No: 183235 Serial No/Batch: S119923 Revision: Inspector: Exp Date: Instructions: TC STC SH11 - 1 Issue 2-FAA/STC SRD296NY 11/12/21, EASA ST		Completed By		Lead hand / Supervisor Approval Verification	
		QC / QA Coordinator Approval			
		Root Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	
Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					